

Work Order ID 65744

Tuesday, January 25, 2011 10:21:16 AM



Page 1

Item ID: D206-549-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Console Assembly

Start Date: 1/24/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 1/31/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 1/21/25

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-549-013 CHG002

8 u6361

for CL 11-02-22

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

C4/24 (4)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8 u6361

C4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-549-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Console Assembly

Start Date: 1/24/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 1/31/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D206-549

013 ☐ Location: _____ ☐ PPP Rev: _____

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

Handwritten signature and date: 1/23/11 (4)

Handwritten signature and date: 1/03/11

Handwritten text: CL11/03/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 65744

Parent Item: D206-549-013

Parent Item Name: Console Assembly

Start Date: 1/24/2011

Required Date: 1/31/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 06-01-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS27039-1-08

Purchased

No

110

Each

1,310.000

14

56



Screw

Location

Loc Qty

Loc Code

ST291

1310

110835

455

115108

855

AN960JD10L

NAS1149D0332J

Purchased

No

120

Each

0.0000

14

56



Washer

D206-547-043

Manufactured

No

120

Each

0.0000

1

4



Console High Slope

D206-547-11

Manufactured

No

120

Each

7.0000

2

8



Angle, Console

Location

Loc Qty

Loc Code

ST181

7

58217

1

61682

6

D2163

Manufactured

No

120

Each

52.0000

1

4



Console Trim Angle

Location

Loc Qty

Loc Code

ST007

52

35583

1

37740

51

115108

11/70/10

365821

6617014

58217 14
61682 64

35583 10
37740 30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 65744

Parent Item: D206-549-013

Parent Item Name: Console Assembly



Start Date: 1/24/2011

Required Date: 1/31/2011

Start Qty: 4.00

Required Qty: 4.00

MS20470AD4-5

Purchased

No

120

Each

1,262.000

28

112

✓



Rivet, Universal Head



Callahan

Location

Loc Qty

Loc Code

ST319

1262

116410

1262

116410

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY**25.2 WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D206-549-013	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D407-549-015	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D407-549-017	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m

25.3 PARTS LIST

For convenience, only the last three digits of the Part No. are listed on the top row of each table. The quantity of each component which is included in the D206-549-011 Avionics Console installation, for example, is as defined in the column labeled -011.

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	/ 14	16	16	MS27039-1-08	SCREW

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